# PRUS METALS

# Alloy-48

# **DESCRIPTION**

Alloy 48, also known as Invar 48, is a nickeliron alloy distinguished by its very low coefficient of thermal expansion, slightly higher than that of Alloy 42 but still notable for precision applications.

# TYPICAL PHYSICAL PROPERTIES

| Density                | lb/CU in                           | 0.298        |
|------------------------|------------------------------------|--------------|
| Specific Gravity       |                                    | 8.25         |
| Curie Temp             | °F<br>°C                           | 880<br>471   |
| Melting Point          | °F<br>°C                           | 2640<br>1450 |
| Electrical Resistivity | ohm-cir mil/ft -<br>Microhms-cm -  |              |
| Thermal Conductivity   | BTU-in/sq.ft-hr-<br>W/m °C - (20°C |              |

# Chemical Composition (% by weight)

| Elements | Min | Max   |
|----------|-----|-------|
| Ni       | 48  | -     |
| Cr       | -   | 0.25  |
| Mn       | -   | 0.80  |
| Si       | -   | 0.30  |
| С        | -   | 0.05  |
| Ai       | -   | 0.10  |
| Р        | -   | 0.025 |
| S        | -   | 0.025 |
| Fe       | Ва  | lance |
|          |     |       |

# **APPLICATIONS**

Glass-to-metal seals for electronic tubes and hermetic devices.

# **TYPICAL MECHANICAL PROPERTIES**

| Tensile Strength      | ksi               | 75   |
|-----------------------|-------------------|------|
|                       | MPa               | 520  |
| Yield Strength        | ksi               | 38   |
|                       | MPa               | 260  |
| Elongation            | % in 2 in.        | 43   |
| Hardness Ann.         | Rockwell HRB max. | 80   |
| Modulus of Elasticity | ksi               | 23.2 |
|                       | GPa               | 160  |
|                       |                   |      |

# AVERAGE LINEAR COEFFICIENT OF THERMAL EXPANSION µm/m.°C

| Temperature<br>Range °C | UNS K94800   |
|-------------------------|--------------|
| 30 to 300               | 8.8          |
| 30 to 400*              | 8.2 to 9.2*  |
| 30 to 500               | 9.4          |
| 30 to 550*              | 9.6 to 10.3* |
| 30 to 600               | 10.4         |
| 30 to 700               | 11.3         |
| 30 to 800               | 12.1         |
| 30 to 900               | 13.0         |
| 30 to 1000              | 13.9         |





# Special Purpose Alloys & Metals From Stock

# Controlled Expansion | Glass Sealing

# **Kovar ASTM F 15 Alloy**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# Alloy 32/42/48/49

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# VIM VAR CORE IRON

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **SUPRA 510 (Ni50FeCr10)**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **TITANIUM ALLOYS**

# TITANIUM TI-6AL-4V GRADE 5

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# TITANIUM GRADE 2

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **TITANIUM 6-2-4-6**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **TITANIUM BT20**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **PH ALLOYS**

# 17-7PH

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# 15-5PH

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# 17-4PH

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# ALUMINIUM HARD ALLOYS

# 7475 AA7475/7449 AA7449

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **7075 UNS A97075**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# 7050 AMS 4050

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# 7175 UNS A97075

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# 2014 AMS 4121

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **2024 UNS A92618**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **2618 UNS A92618**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **2017 AMS 4037**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **2011 UNS A92011**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **NICKEL BASED ALLOYS**

# **WASPALLOY**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **INCONEL X750**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **INCONEL 945**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **INCONEL 945X**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# NIMONIC C263

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **NIMONIC 75**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **INCONEL 909**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **INCONEL 718**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **INCONEL 660**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **HIGH TEMP ALLOYS**

# **HAYNES 188**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# L605

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# MP35N

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# MP159

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# RENE41

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **HAYNES 230**

• Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# ELGILOY

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

# **HAYNES 242**

 Forms: Plate, sheets, Round Bar, Rod, Strips, Coil

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